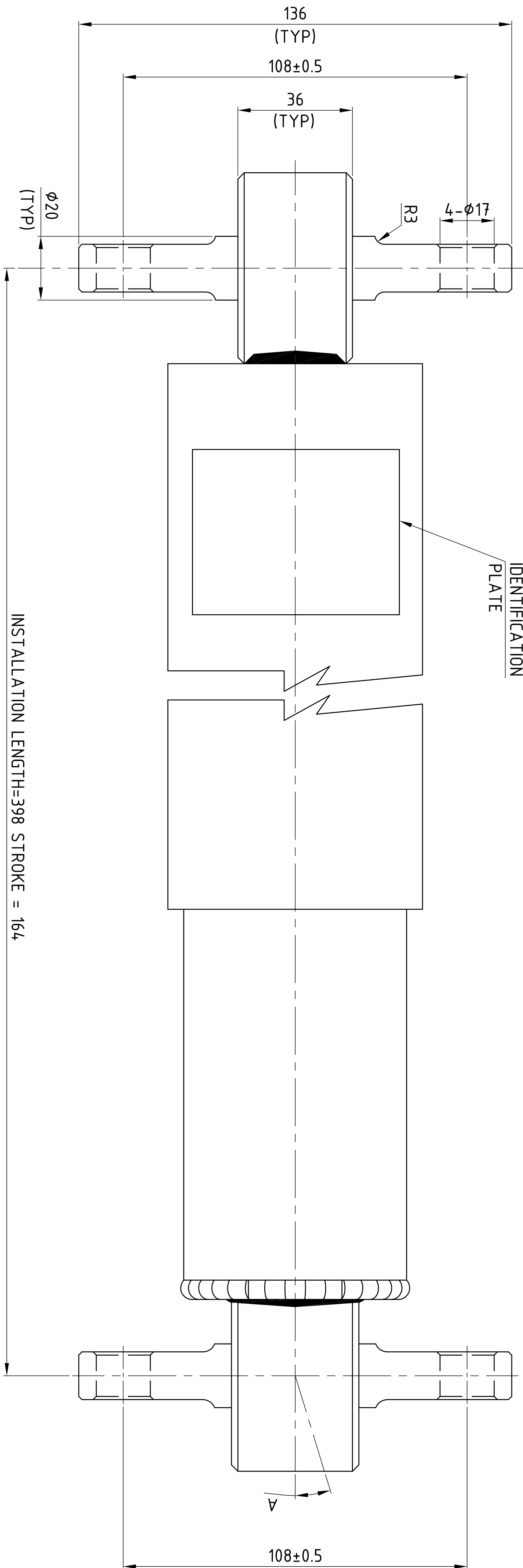









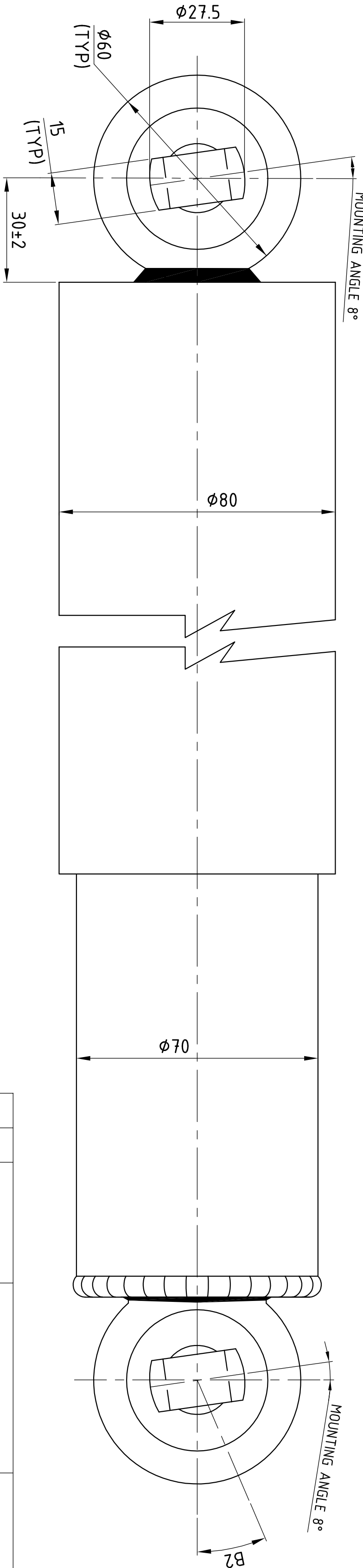
3	2					1				
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. NO-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF IS 2102 (P-1) (MEDIUM VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 102/C.							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
WELDING SHALL BE CARRIED OUT AS PER IS. 5955-56							STATUS:			
PROTO										



COPY RIGHT & CONFIDENTIAL THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

DAMPER STANDARD AS PER	DAMPING FORCE IN "N" v=0.1 m/s		CUSTOMER SPECIFICATION AS PER PTS NO.	WEIGHT in Kg	ANGLE	MAX. ANGULAR ROTATION IN SERVICE
	EXTENSION	COMPRESSION				
EN 13802	6000±15%	6000±15%	GR/TD/4487	6.2±5%	A B	±13° ±19°



SL.No.		QTY		PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./S		Wt. (Kg)	
ALT NO		EQU NO/CHANGES		DATE		BY		CHKD		APPD		MATERIAL	
▽										PRODUCT		MUMBAI METRO CARS L2 & L7	
▽										REF DRG			
▽										MATERIAL			
▽										HEAT TREAT		APPD MS	
▽										SURFACE TREAT		REV'D SSB	
▽										TITLE		CHK'D RSS	
▽										DRWN VSE			
▽										SCALE		SHEET	
▽										1:1		1 OF 1	
▽										DRG No.		Wt (kg)	
▽										ALT		-	
▽										ALT		0	